



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-044

Job Sheet 167057-F



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	17-12-28
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-144 502635	1	1	0	0
	D4646-1 5023227	1	25	0	0
	D4652-3 5023223	1	0	0	0
	D4652-5 5023222	1	11	0	0
	D4655-1 5023221	1	17	0	0
	D4708-9 5023218	1	5	0	0
	D4728-046 5023215	1	13	0	0
	D4743-1 5023213	1	22	0	0
	MS21044-N08 5023211	4	86	0	0
	MS21919-WDG8 5023209	3	30	0	0
	MS24693-BB51 5023208	4	323	0	0
	NAS1149DN832J 5023206	4	1,752	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 3:20 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Mfg Date: 12/28/17 Job No: 167057 - F	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table>		Skid-tube ☐ Machining ☐ thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Skid-tube ☐ Machining ☐ thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐				
		QTY Effective : _____	MRB (QSI042) Approval				
		Disposition	Completed By				
			Lead hand / Supervisor Approval Verification				
			QC / QA Coordinator Approval				
FAULT CATEGORY							
Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐					
		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DART
 AEROSPACE
S027262

Aft Ceiling Panel Assembly, RH

D4635 - 044

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Substation ☐ Past Expiry Date ☐ Misidentified ☐	Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	OTHER : _____
--	---	---------------